

EVERTOP
MACHINERY



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CHINA PROFESSIONAL
BEVERAGE MACHINE
MANUFACTURER



CE ISO9001国际质量体系认证企业

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www.et-machine.com

Company Brief



Zhangjiagang Evertop Machinery Co.,Ltd. is located in Sanxing Industrial Zone, Jinfeng Town, the scenic city of Zhangjiagang, Jiangsu Province. It is a specialized beverage packaging enterprise which has the function of research, development and manufacture. Since its foundation, we devote all the strength to the new field of beverage packaging machine technology and absorb the advanced technology from German and Italy. The company's products are mature, high-quality, not only popular internal, but also export to Russia, South Africa, Thailand, Philippines, Pakistan, Malaysia, Brazil, Sudan, Sierra Leone, Egypt, Kenya, Saudi Arabia, Yemen, Oman, the United Arab Emirates, the United States, Canada, and many other countries, well received by most customers. Company insists the management ideas of market-oriented, technology-first, quality of life, faith-based, service paramount, and has established perfect quality assurance system. We are sincerely providing the customers the following products: mineral water 3-in-1 filling machine, juice 3-in-1 filling machine, carbonated drink 3-in-1 filling machine, automatic blow molding machine, 5 gallon bottle series unit, complete sets of water treatment system, automatic batching, mixing system, a variety of sterilization equipment, complete sets of beverage packaging equipment and other follow-up packaging equipment.

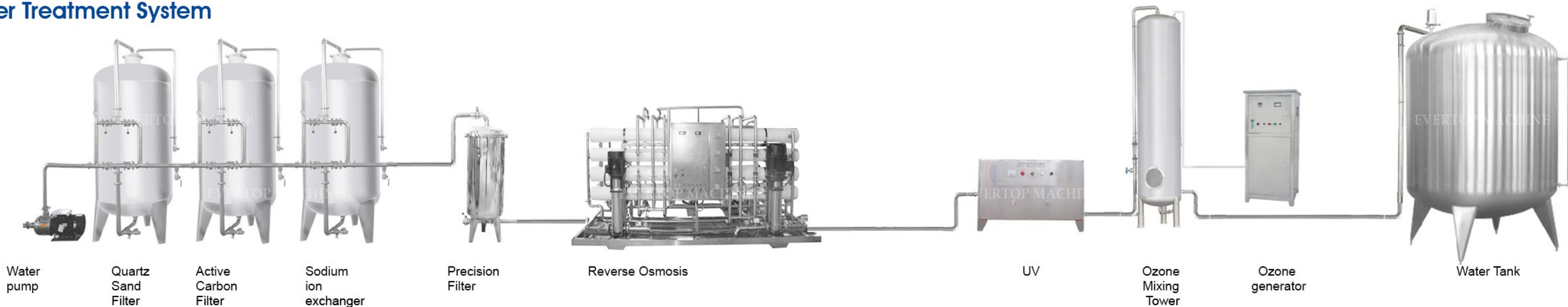
We have advanced technology, scientific management, excellent product quality, fast and best after-sales service. According to customer demand, our services include technical consulting, graphic design, installation, commissioning and technical training. The company will, as always, adhere to the marketing idea "credibility of the first, service paramount, high-quality," constant innovation, benefit to each customer. Zhangjiagang Evertop Machinery Co., Ltd. is always with full of enthusiasm and sincere attitude of cooperation, win-win business philosophy, warmly welcome to visit us!

The main products of the company

- 2000B/H---30000B/H mineral water and pure water complete production line
- 2000B/H---30000B/H Juice/tea complete production line.
- 2000B/H---30000B/H carbonated drink complete production line
- 1000-10000B/H wine filling production line
- 1000-10000B/H oil filling production line
- Various kinds of water treatment equipment, PET Preform injection machine and bottle blowing machine, drink mixing, sterilization and cleaning system of the production line



Water Treatment System



Quartz sand filter:

It can remove the suspended solids and gluten particles in the water, thus reduce the turbidity of water.

Active carbon filter:

It can remove the pigment, smell and a large number of biological organisms in the water.

Sodium ion exchanger:

It can remove calcium and magnesium ions in the water, so as to soften the water.

Precision filter:

It can ensure that the granularity of the water into reverse osmosis membrane is 0.01 to 5um.

Reverse Osmosis:

The Reverse Osmosis Device is an equipment to purify the saline water with the action of pressure difference of semi-permeable membrane. It is called reverse osmosis, as it is counter to natural penetration direction. Different materials have different osmotic pressures.

The reverse osmosis can remove more than 97% of the soluble salt and above 99% of the colloid, microorganism, particles and organic materials, becoming the best first-choice equipment in the engineering of modern purified water, highly purified water and space water (super-purified water). The most highlighted features are low energy consumption, no pollution, simple technique, high-quality water and convenient operation and maintenance.

UV sterilizer:

It uses the UV to kill some bacteria that may also pass through the reverse osmosis system.

Ozone sterilizer:

Some bacteria may not be killed by the UV, the sterilizer uses ozone to kill those bacteria.

Hollow-fibre Ultrafilter This ultrafilter adopts dissymmetrical semipermeable film which is made from macromolecule material with special process. The raw liquid flows under pressure, inside or lut side the film. The macromolecule substance and colloid particles in the raw liquid are clogged at the film surface and are brought away by circulating raw liquid. Then the raw liquid becomes inspissated, furthermore, the substance in liquid is seperated, concentrated.

Water tank

To store the pure water before rinsing and filling.

According to customer's water source analysis report and the final water standard required, we will suggest customer to choose the suitable water treatment plants.

XGF Series Water Filling 3-In-1 Machine

Product Recommendation

The machine is mainly used for washing, filling capping Non-aerated drink such as mineral water, pure water, non-gas wine drink and so on. The machine design shortens the time for the drink to contact with outside, increases the sanitation condition, production capacity and economy benefit.

Capability Character

It adopts hanging type conveying-bottle structure to make changing bottle model more convenient, quick and efficient. The main machine adopts advanced PLC control technology. The key electric elements adopt international famous brands.



Capacity 12000BPH Drinking Water Production Line



Main Technological Data:

Model	XGF 16-12-6	XGF 16-16-6	XGF 18-18-6	XGF 24-24-8	XGF 32-32-10	XGF 40-40-12	XGF 50-50-12
Capacity(500/ml/bottle/h)	3000-4000	5000-6000	6000-8000	8000-10000	10000-13000	13000-15000	15000-20000
Suitable bottle shape	Round or square						
Bottle diameter(mm)	Φ50-Φ90						
Bottle height(mm)	150-310						
Compressed air pressure(MPa)	0.3-0.7						
Washing medium	Aspetic water						
Washing water's pressure(MPa)	0.25						
Total Power (KW)	4.4	4.4	5	5.2	6.2	7.8	10
Overall dimensions(mm)	2230×1630×2250	2320×1830×2250	2600×1965×2250	2900×2200×2250	3880×2200×2250	3700×3000×2350	4500×3300×2350
Weight (kg)	2200	2500	3200	4200	6000	7000	9000

3-10L Bottle Water Filling 3-In-1 Machine

This line is mainly used for liquid filling, which concentrates disinfection rinsing, filling, capping together, with features of moderate production capacity, simple structure, and easy operation.



Technical Parameter

Model	XGF8-8-3	XGF12-12-3	XGF16-16-5	XGF18-18-6
Production capacity(5L, B/H)	500-1000	1000-1500	1500-1800	2000-2500
Filling volume	3L-10L			
Bottle material	All shapes of PVC, PP, PET, HDPE bottles			
Filling precision	± 2%			
Air source pressure	0.6-0.8MPa			
Air consumption	50L/Min			
Power	5.2KW	6.5KW	7.2KW	7.2KW
Weight	3000Kg	4000Kg	5000Kg	5500Kg
Dimension(mm)	2800x1950x2350	3300x2300x2350	3900x2650x2350	4200x2650x2350



QGF-600 Full Auto 5 Gallons Bottle Filling Production Line



Usage Characteristic:

QGF series barrelled production line consists of washing, filling and capping. It is suitable for filling of all kinds of round and square barrels. The production line adopts electric-program control. It has safe devices, such as interlock, signal, automatic check and so on. Its key parts are imported and their quality is reliable. The whole machine is made of stainless steel. It meets the demands of food hygiene. Its structure is reasonable and its operation is convenient. It is ideal equipment for producing mineral water, super-pure water, space water and distilled water.

Main Technological Data:

Model	QGF-100	QGF-200	QGF-300	QGF-450	QGF-600	QGF-900	QGF-1200
Filling heads	1	2	2	3	4	6	12
Volume(L)	18.9	18.9	18.9	18.9	18.9	18.9	18.9
barrel size(mm)	Φ270×490	Φ270×490	Φ270×490	Φ270×490	Φ270×490	Φ270×490	Φ270×490
Capacity(b/n)	100	200	300	450	600	900	1200
Gas pressure for air source(Mpa)	0.4-0.6	0.4-0.6	0.4-0.6	0.4-0.6	0.6	0.6	0.6
Gas consumption(m ³ /min)	0.37	0.37	0.6	0.8	1	1.5	1.8
Motor power(kw)	1.38	1.75	3.8	3.8	7.5	9.75	13.5
Rated Voltage(V)	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ	380V/50HZ
Weight(kg)	680	800	1500	2100	3000	3500	4500

DCGF Series Carbonated Drink 3-In-1 Machine

Usage Characteristic:

The series equipment is used in production gas containing drink of PET polyester bottle-packing carbonated beverage, such as Coca cola, Pepsi-cola, Spirit drink etc.

It carries out washing bottle, filling and capping on one machine. The whole machine designing is reasonable. The appearance is beautiful and the maintenance is convenient. It adopts bottle handing technology to make changing bottle more convenient, quick and efficient. The main machine adopts advanced PLC control ,touch screen and no-bottle,no-cap system. The key electric elements are from famous international brands.



Main Technological Data:

Model	DCGF16-12-6	DCGF18-18-6	DCGF24-24-8	DCGF32-32-10	DCGF40-40-12	DCGF50-50-15	DCGF60-60-15
Production Capacity	3000-4000	4000-5000	5000-8000	8000-12000	12000-15000	15000-20000	20000-24000
Filling Precision	< +5mm(Liquid Level)						
Filling Pressure (MPa)	< 0.4						
PET Bottle Specification(mm)	(Bottle Diameter):Φ50-Φ100; (Height):150-310						
Suitable Cap Shape	(Plastic Screw Cap)						
Total Power (kw)	4.4	5.2	6.2	6.2	7.5	11	15
Weight (kg)	2500	3500	4500	6000	7200	10000	115000
Overall Dimensions(mm)	2250×1650×2250	2600×1965×2250	2980×2200×2250	3880×2200×2250	4000×2250×2500	5500×3500×2500	6500×5500×2550

Drink Mixer

Characteristics

QHS series drink mixer is designed and made for improving the proportion of water, syrup and carbon dioxide. It adopts foreign advanced technology—static mixer to lighten water layer, increase carbonizing time, assure mixing result and deoxygen. It adopts high-quality water pump and SEIMENS electrical equipment and other parts to form complete automatic control system. It has coordinating action, beautiful appearance, convenient washing, high automatic level and other advantages. It is suitable for mixing all kinds of drink, such as soda water, fruit juice, cola and other soft and hard drink.



QHS-3000A



QHS-1500



QHS-4000

Production Capacity 6000C/H (pop can) Can Drink Rinser Filler&capper



Production Capacity 2000C/H (pop can) Can Drink Rinser Filler&capper

Can Filling and Sealing 2-in-1 Machine



Characteristics

This cancombined machine applies to beer and beverage industry, such as carbonated drinks filling and sealing. It has applied the most advanced mechanical, electrical, pneumatic control technique in the world. It has the features of stable filling, fast speed, control of liquid surface, reliable sealing, frequency modulation speed adjustemnt, little loss of material, etc. We can install remote control system according to requirements of customer. It is priority and ideal facility for medium-size beer plant and beverage plant.

Main Technological Data:

Model	GDF12-1	GDF24-6
Filling heads	12	24
Sealing heads	1	6
Production capacity	40-60cans/min	100-150cans/min
Suitable can height	65-160mm	65-160mm
Suitable can diameter	Φ40-83mm	Φ40-83mm
Power	2.5kw	5kw
Overall dimensions(mm)	2000×1500×2100	2600×1850×2100
Weight (kg)	2000	3500

Carbonated Drink Auxiliary Machines



RXGF Series Juice Hot Filling 3-In-1 Machine



Characteristics

The series equipment is used in hot filling and sealing of green tea, black tea, wulong tea and fruit juice drink. The machine integrates washing, filling, capping together. The design is scientific and reasonable. Its appearance is beautiful. Its operation and maintenance is convenient. The automation is high. It is good equipment for choosing hot drink filling machine.

The machine is adopt block bottle-neck hanging work state design, and be adopt filling valve rise-drop design; It can satisfy 95°C hereinafter hot filling technology demand; It adopts person-machine interface touch-screen, PLC, transducer etc advanced control technology. Its osculant the drink material parts adopt the SUS304 stainless steel. The machine main motor, reducer, mostly axletree, pressurize parts and electricity ware element, gas drive element etc adopt famous international manufacturer products.

Main Technological Data:

Model	RXGF16-12-6	RXGF18-18-6	RXGF24-24-8	RXGF32-32-10	RXGF40-40-12	RXGF50-50-15
Production capacity (500ml)(b/h)	3000-4000	4000-6000	6000-10000	10000-13000	13000-15000	15000-20000
Filling precision	±2mm(Liquid Level)					
Polyester bottle standard(mm)	(Bottle Diameter):Φ50-Φ100; (Height):150-310					
Suitable cap shape	Plastic Screw Cap					
Water pressure of washing bottle(MPa)	0.2-0.25 (MPa)					
Gas consumption(m ³ /min)	0.1	0.1	0.4	0.5	0.5	0.6
Power(kw)	4.4	4.4	5.2	6.2	7.8	10
Weight(kg)	3000	3500	4500	6000	7000	9500
Dimensions(L×W×H)(mm)	2230×1630×2250	2320×1830×2250	2900×2200×2250	3880×2200×2250	3700×3000×2350	4500×3500×2400

DP Series Bottle Inverse Sterilizer

Characteristics

It is mainly used in sterilizing PET bottle mouth and inside surface of caps. which haven't been disinfected by thermal tea, fruit juice filled in PET bottle. It mainly consists of chief conveying chain system, support, bottle reversing chain system, bottle reversing guiding rod and bottle repositioning rod, using its inner thermal medium to disinfect bottle mouth and caps without any other heat source. So it can save energy. The machine is fully made of SUS304 stainless steel, more convenient in operation.



Spray Cooling & Warming Tunnel



Characteristics

Based on advanced same technologies from Germany, Italy and Taiwan; we developed this new type of bottle cooling/heating machine. Its working process can be divided into 3stage, circulating hot water spraying, warm water pre-cooling and cold water-cooling/heating. Temperature and time can be regulated in according to the requirements of user. It is suitable for cooling/heating all kinds of bottled or canned hot beverage and aerated beverage. It equips with 'Rexnord'(American famous brand) china plate, which made of high temperature resistance polypropylene(CPP). Its structures is made of good stainless steel. So the machine is more reliable in running, also it has a beautiful appearance.

Juice Beverage Auxiliary Machines



ZRP-4 Series Double Filter

The equipment is used in filtering liquid.



Heat Exchanger

It is used to cool/heat the liquid via ice water/steam



Heating and Cooling Tank

Applicable to churn up liquid material at the state of low or high temperature, meanwhile, to heat, cool, keep warm, sterilize and reserve. Cubage: 0.6T-5T.



High pressure homogenizer

Used for ultrafine grinding material, and forming solid and liquid dispersoid. Capacity: 1T/H-10T/H



Surf fruit rinsing machine

For cleaning fruits and vegetables. After passing through a filter, the waste water recycles. During cleaning, feeding of fruit or very effective cleaning. The circulation water pushes raw materials to the exit. It is incorporated with a lifter, and connection is easy.



Plate UHT sterilizer

Mainly used for heating and sterilizing in juice, tea beverage, fresh milk, and alcohol and other heat sensitivity liquid, also keeping warm and cooling, with the sterilization temperature at 85-135°C. Capacity: 3T/H-15T/H.

Juice Beverage Auxiliary Machines



DJ Series Beater

The equipment is used in beating, discarding residue of fruit or vegetable material.



LZ-105 Screw Juicer

Used for extracting grapes, tomato, berries and all kinds of vegetables into liquor, and separating residue and juice.



Vacuum Dearing Machine

The deaerator is one of the necessary equipment in fruit juice or fruit tea production line. It is mainly used for deaerating the homogenized juice under vacuum condition and to prevent the juice from being oxidized and then to prolong the storing period of the juice.



UHT instantaneous sterilizer

This equipment is mainly used for sterilization for fluid material, such as fresh milk, juice, beverage, alcohol, soybean milk and so on. Capacity: 1T/H-10T/H

BCGF Glass Bottle Wine Filling 3-In-1 Machine



Technical Features:

- Filling valve adopts high precision mechanical filling valve, with the character of no bottle no vacuum pumping.
- Open Gear combined gear box transmission, with on-off device. Frequency conversion velocity modulation device extends the speed modulating scope.
- This machine has self oil lubrication device so that the lubrication points could be lubricated regularly in time. The machine is of high efficiency, low noise and long life.
- Centering guide is of double guide bar type, with the function of pre-covering.
- Wine jar and capping head are driven by manual, also can be driven by electricity to fit different sizes of bottles.
- The material height in the tank is controlled by electric probe to assure the precise liquid level.

Main Technological Data:

Model	Washing heads	Filling heads	Capping heads	Production Capacity(b/h)	Power of main motor(kw)
BXGF16-12-6	16	12	6	3000-4000	3
BXGF18-18-6	18	18	6	5000-6000	3.8
BXGF24-24-8	24	24	8	6000-8000	5.5
BXGF32-32-10	32	32	10	8000-10000	7.5

Beer Filling Capping 2-in-1 Machine

Technical Features:

It is used for filling and sealing various kind of glass bottle with crown type cap for beer filling production line.

The machine adopts advanced international technology. Its design is scientific and reasonable, appearance is beautiful, operation and maintenance is convenient, and it's high degree of automatization, so it is the good machine for middle and small beer manufacturer.



Main Technological Data:

Model:	BGF12/6	BGF18/6	BGF24/8	BGF32/10
Production Capacity(500ml)(b/h)	1000-2000	2000-3000	4000-5000	6000-8000
Total Power(kw)	1.5	1.5	3.75	5.6

Split Style Filling Production Line

Our production line of washing, filling, sealing and conveying system is the best constitute for PET bottle filling pure water, mineral water, fruit juice, tea drinks, wine and so on. The production capacity is (take 500ml PET bottle as example) 2000B/h, 4000B/h, 6000B/h, 8000B/h etc.



Cup Filling and Sealing Machine

It is widely used in various kinds of plastic cup for liquid filling and sealing, such as mineral water, pure water, fruit juice, wine, milk etc. It can automatically finish the process of filling, sealing, cutting, printing the code, sterilizing in ultraviolet radiation and falling cup etc. In addition, it can be customized according to your special requirements.



Main Technological Data:

Model	Capacity(cup/h)	Power(Kw)	Dimension(mm)	Weight(Kg)
ET20-2	1800-2000	2	2800x500x1500	800
ET20-4	3000-4000	3.2	3200x780x1500	1000
ET20-6	4500-6000	5	3200x950x1500	1200
ET20-8	6000-8000	6.5	3500x780x1500	1400
ET20-10	8000-10000	8.2	3500x950x1500	1600
ET20-12	10000-12000	9.5	4200x1200x1500	1800

Plastic Cap Capping Machine



Aluminium Cap Sealing Machine



Crown Cap Sealing Machine



Automatic Cork Sealing Machine



Automatic Oil Filling Machine

This series oil filling equipment includes rotary and linear two kinds, can be chosen by customer. Filling capacity can be adjusted arbitrarily from 250ml to 5000ml. Liquid crystal display, fix quantify precision, filling no leakage. Thumb wheel of bottle input and output setting overload clutch protection device, automatically stop and alarm if abnormal case happens. It is one set of high efficient, high intellectual oil filling machine.



Laser Printer



Inkjet Code Machine



Technical Parameter

Parameter	Unit	SNYG Series				
No. of heads	Pcs	12	10	8	6	4
Filling volume	ml	200-1000, 500-3000, 1000-5000, 1500-6000				
Productivity	bph	1600-4000	1400-3200	2000-2600	1000-1900	720-1300
Filling tolerance	%	<0.5%				
Voltage	V	According customer country's standard				
Power	Kw	1.5	1.5	1.5	1.2	1.0
Gas pressure	Mpa	0.55-0.8Mpa				
Gas consumption	M3/min	0.6	0.4	1.2	1.0	0.8

Auto-Sleeve Label Shrinking Machine



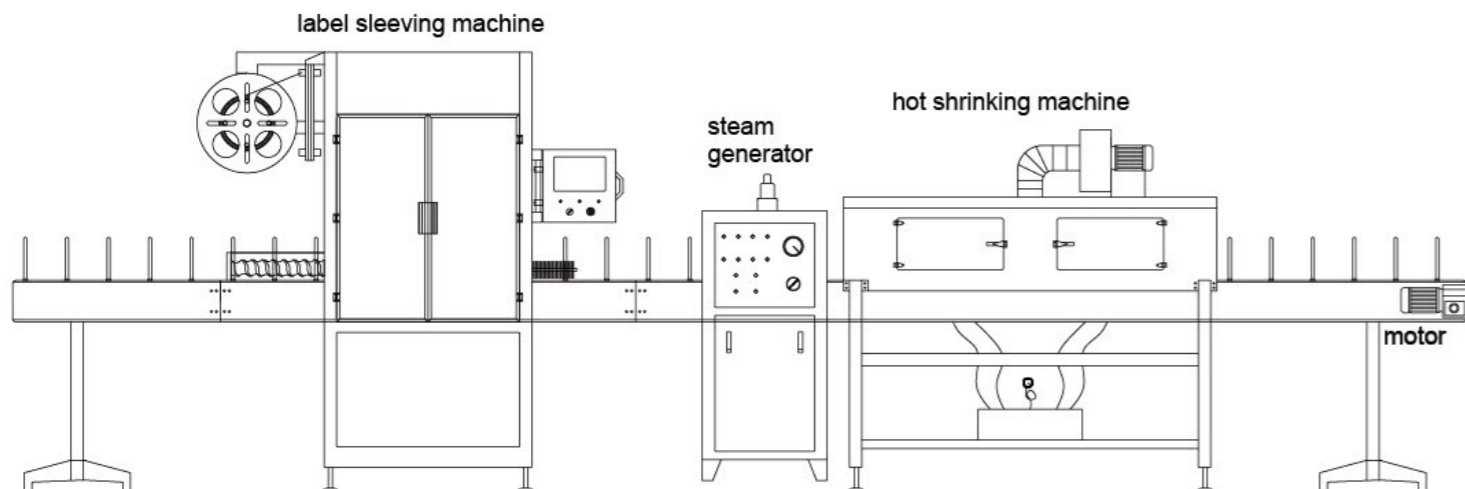
Steam Shrinking Tunnel



Steam Generator



This machine adopts international advanced technology; cover the circle label on the pet bottle. And then hot shrinking to fix on the position which bottle body designated. This machine's structure is compact, and suitable for the production line of different direction and different height. The machinery part adopts combination designing of modularization, and makes the machine reasonable. The height adjustment adopts motor fluctuating; it is convenient to replace the material. The special cutter head designing, make the film-rolling cut more exactly and reliably.

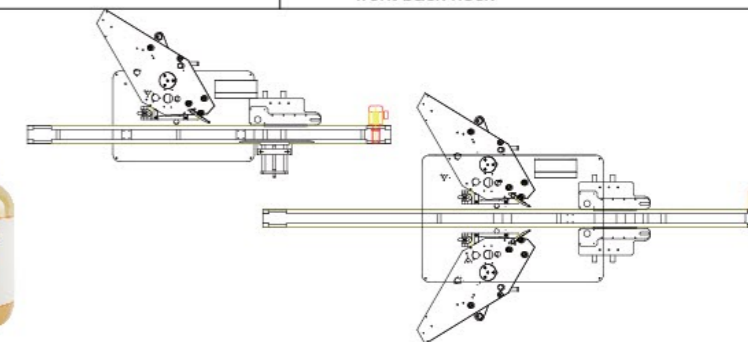


Automatic High-speed Bottle Labeling Machine (Self-Adhesive)



Specification:

Speed	50-80bpm
Bottle size	width <80mm, label height <180mm
Power	500W, 220V, 1Ph, 50-60Hz
Overall size	1800*1000*1500mm
Weight	420Kg
Label position	single label front and back front back neck

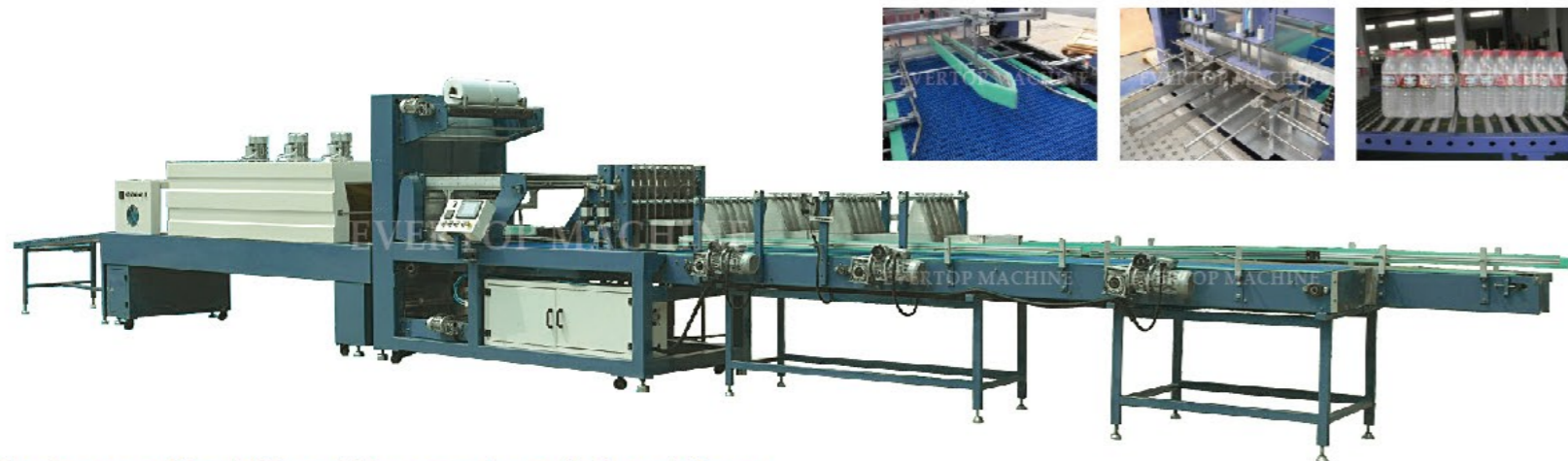


Automatic Cold Glue Labeling Machine

Specification:

Range of output capacity (b/h)	6000~18000
Label width (mm)	50~130
Capacity of label box	7000pieces
Main motor power(kw)	3
Air pressure(Mpa)	0.35 ~ 0.5
Air flow(m³/min)	0.9
Weight(kg)	2000
Overall dimension (L*W*H)(mm)	1800*1400*2000

Linear Shrink-wrapping Packing Machine

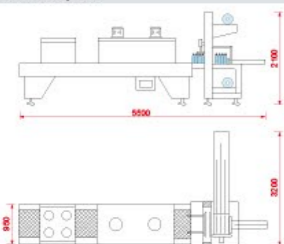


Automatic Film Wrapping Machine

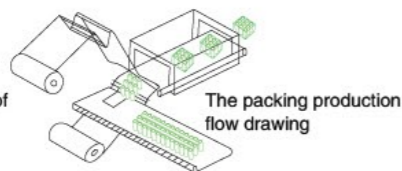
Hot shrinking packing machine consists of seven actuating motor. Through cooperation between the 7 actuating motor to form the product packed with plastic film and several bottles as a group come out from the hot shrinking packing machine.



Dimension for the whole unit	L5500mm × W3200mm × H2100mm
Thermal shrinkage passage dimension	L1800mm × W650mm × H450mm
Max.package dimension	L600mm × W400mm × H350mm
Transfer belt dimension	10-15Pcs/minute
Packaging speed	800-1200mm
Operating power supply/power	0.5-1.5s 140°C-160°C左右
Sealing and cut time/temperature	三相五线380V 19kw
Operating air pressure	0.6-0.8Mpa
Air consumption	0.5m³/minute



Schematic drawing of packing machine



The packing production flow drawing

Semi-Automatic Film Wrapping Machine

SLM Series sleeve wrapper is suitable for wrapping of such products as pop-top, mineral water, bottles, beer, drinks etc without bottom-tray. Working with PE shrink tunnel to pack the goods perfectly. The whole producing process adopts the Germany advanced technics. And the main parts are imported from international famous companies. Capability stable and using long-time.



Conveyor System



Empty Bottle Air Conveyor



Automatic Blow Molding Machine

This stretch blow molding machine is suitable for producing PET/PP plastic containers and bottles in all shapes.

It is widely used to produce the carbonated bottle, mineral water, pesticide bottle, oil bottle, cosmetics, wide-mouth bottle and hot fill bottle, etc.

Feeding system carries the preforms by robot automatically.

Infrared oven heater adopts the quartz lamp to heat the PET tube.

Fully automatic process with low investment, high efficiency, quick and safe operation, easy for trouble-shooting, maintenance and other benefits.



Automatic Hollow Extrusion Blowing Machine

Automatic hollow extrusion blow molding machines. The manufacturing process is divided into three parts: first, heating the extrusion of plastic; second, automatic control technology, mold shift; third step is to blow molding in the mold cavity. Mold design can be diversified according to different products with different design, mold, perfect design, advanced technology will allow you to get the perfect plastic bottles and plastic straws and other products.

Features:

- 1) is mainly used for the production of PP, PE, PVC, PA, PS, PC and other plastic containers, can produce various shape of container.
- 2) a fully automated system design. Can greatly save you labor costs.
- 3) automatic production, low investment, high efficiency, safe, fast, easy to operate, and is conducive to troubleshooting and maintenance



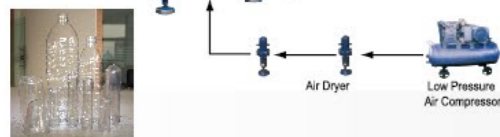
0.1-2L Semi-Automatic Bottle-Blowing Machines



This Semi-automatic bottle-blowing machines can blow plastic bottles made of PET, PP. One oven tunnel is matched with two blowers, which is small in size, productive and energy-saving and fit to blow plastic bottles of various raw material in a big quantity.

5L-25L Gallon Bottle Blowing Machine

This type of semi-Automatic Bottle blowing Machine is specialized used for produce 5L to 5 gallon bottle.



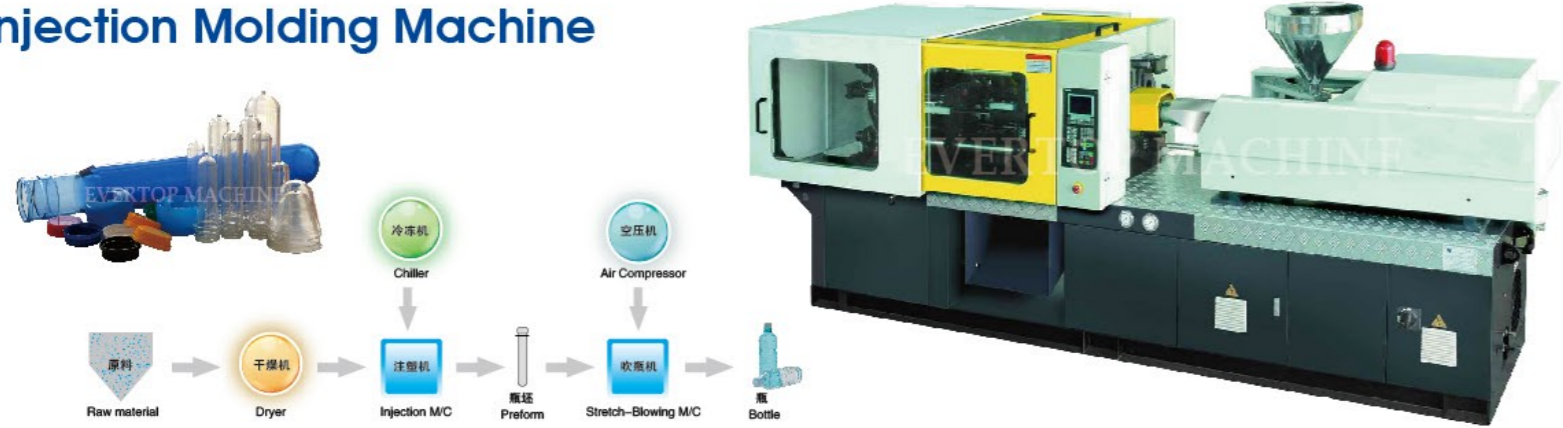
Injection Blow Molding Machine

Machine features:

This series injection blowing machine which injection and blowing mould on the same table, the injection and blowing at the same time, so it can produce the bottle at one step, which highly improves the production. It can produce the bottles from 3ml to 1000ml with the material HDPE, LDPE, PP, PS, and the bottles with no-flash, the surface is smooth to label, so it can be widely used in sanitary, cosmetic, food, and drinking packing field.



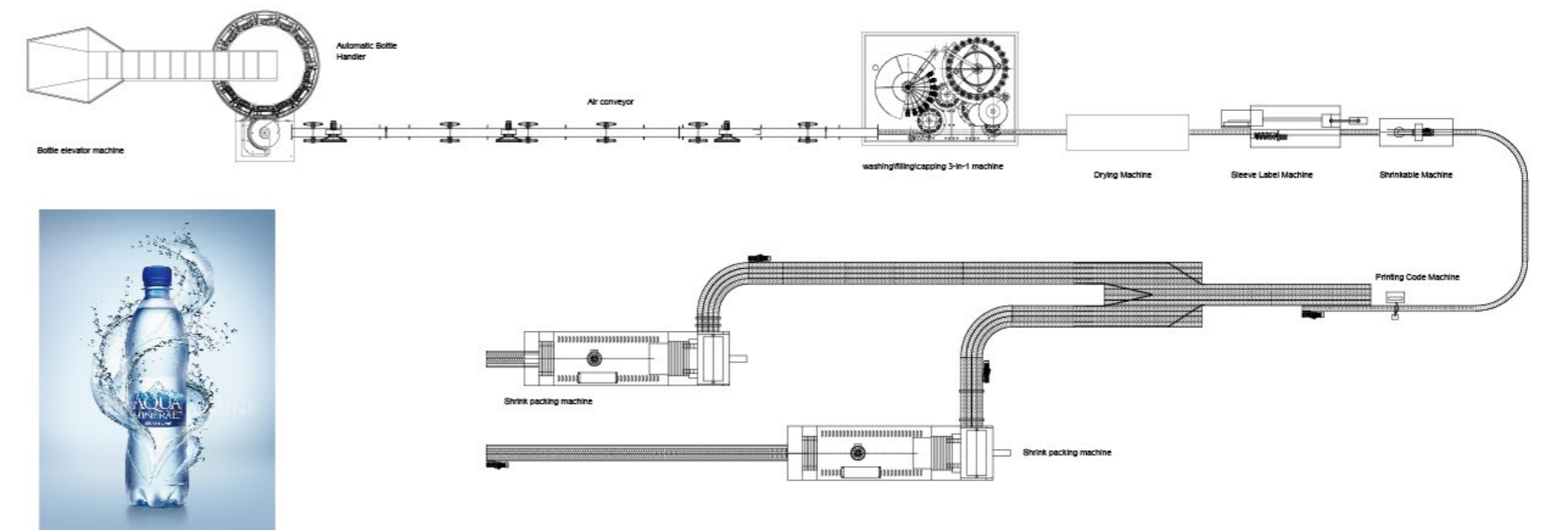
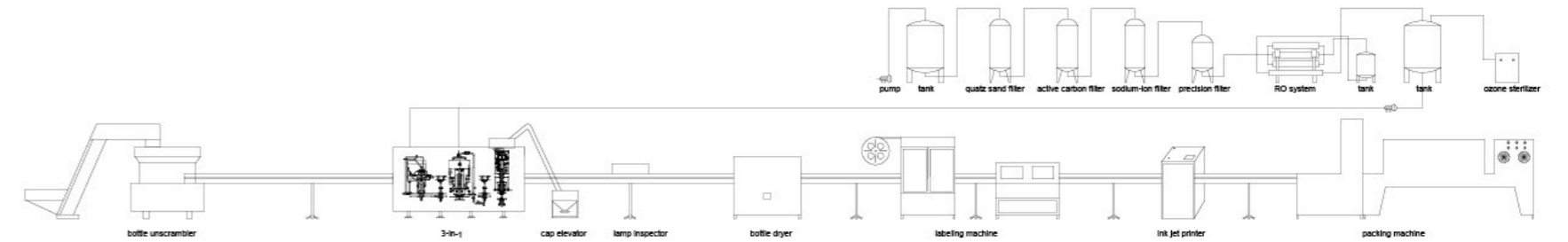
Injection Molding Machine



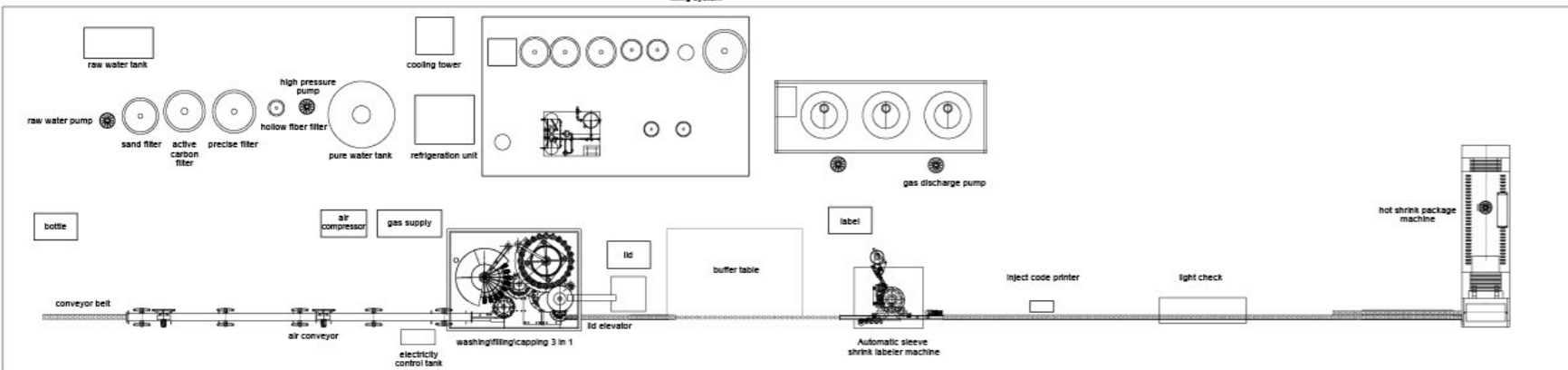
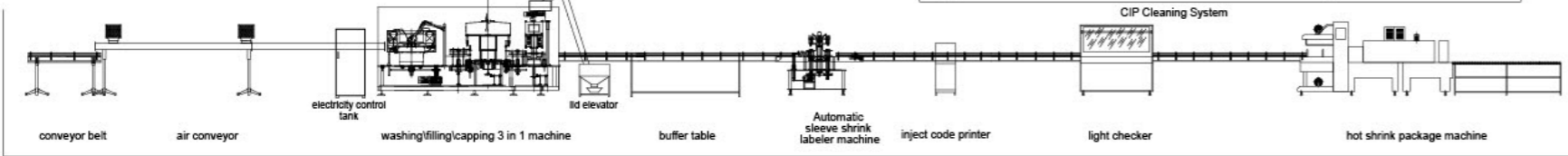
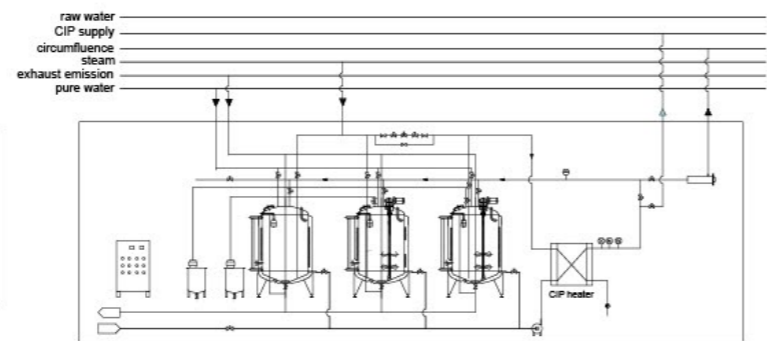
Technical Parameter

Date	Model	Screw Diameter mm	Screw L/D Ratio L/D	Theoretical Shot Volume CM ³	Shot Weight(PS) g	Injection pressure Mpa	Theoretical Injection rate g/s	Pistoning Capacity g/s	Screw Torque N.m	Max.Screw Rotate Speed r/min	Injection Stroke mm
SZ-700A		32	20	112.5	101	232	62	11	390	220	140
		35	18.8	135	121	194	72	12			
		30	24.5	113	103	249	67.5	8.3			
SZ-950A		35	21	154	140	183	91.8	12.5	510	260	160
		40	18.4	201	183	140	120	18			
SZ-1300A		35	24	173	158	235	110	13.8	740	250	180
		40	21	226	206	180	143	19.7			
		45	18.7	286	260	142	181	27.1			
SZ-1600A		45	23.3	358	326	219	142	20.1	1250	200	225
		50	21	442	402	178	175	26.5			
		55	19.1	534	486	147	212	34.2			
SZ-2000A		50	23.1	491	447	215	145	22.5	1510	170	250
		55	21	594	540	178	175	28.7			
		60	19.3	707	643	149	208	35.4			
SZ-2400A		55	22.9	665	605	210	176.5	26.4	2000	150	280
		60	21	791	720	176	210	32.5			
		65	19.4	929	845	150	245	40			
SZ-3000A		60	22.7	848	772	207	241	35.2	2530	150	300
		65	21	995	905	176	283	43.3			
		70	19.5	1154	1050	152	328	51.8			
SZ-3800A		65	22.6	1061	966	203	308	50.6	2860	150	320
		70	21	1231	1120	175	357	60.5			
		75	19.6	1413	1286	152	410	71.5			
SZ-4800A		70	22.6	1346	1225	201	370	60.4	3490	150	350
		75	21	1545	1406	175	423	71.4			
		80	19.7	1758	1600	154	484	83.7			
SZ-5500A		80	22.3	2141	1948	188	427	80	5170	150	425
		85	21	2418	2200	167	482	100			
		90	19.8	2710	2466	149	541	118			
SZ-6500A		85	22.3	2298	2091	206	400	60	6580	125	405
		90	21	2576	2344	184	448	75			
		95	19.9	2870	2611	164	499	85			
		100	18.9	3181	2895	149	553	100			
SZ-7500A		90	23.2	2861	2603	195	560	85	7180	130	450
		95	22	3188	29.1	175	610	100			
		105	19.9	3894	3543	143	700	110			
SZ-10000A		100	24.2	4083	3715	206	695	96	8690	110	520
		110	22	4941	4496	171	841	116			
		120	20.2	5880	5350	143	1001	130			
		130	18.6	6901	6280	122	1175	148			

Technological Flow Sheet of Drinking Water Production Line



Technological Flow Sheet of Carbonated Beverage Production Line



Technological Flow Sheet of Juice Production Line

